

**HARWI**  
SINCE 1960



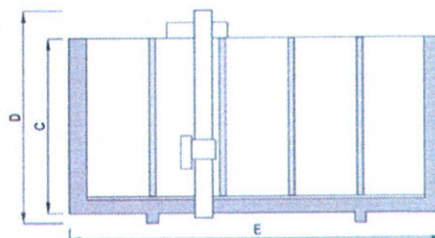
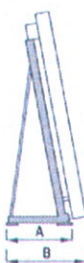
## Technical details type Orca *Automatic*

Type Orca		1850	2150
Max. vertical cut	mm	1850	2150
Max. horizontal cut	mm	4300	4300
Max. depth of cut	mm	60	
Saw-blade diameter	mm	Ø 250	
Pre-cut saw-blade diameter*	mm	Ø 70	
Motor power	kW	3	
Voltage	V	400V/3~	
Spindle speed	rpm	5000	
Spindle speed pre-cut saw*	rpm	13000	
Weight	kg	600	640

Subject to change without notice

Type Orca	1850	2150
A	900	900
B	1400	1400
C	2300	2600
D	2700	3000
E	5300	5300

Measurements in mm

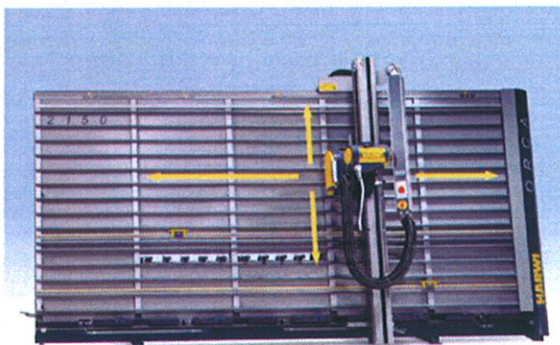


### Standard equipment:

- locking controller (vert. cuts)
- length stop
- 2 midway fences
- reiteration stop
- stops for horizontal cuts
- panel mover
- emergency stop

### Optional equipment:

- self-moving panel support (manually operated)
- self-moving panel support (automatically)
- scoring saw unit\*
- digital read-out (hor. cuts)
- transport rollers
- TRK system
- extra midway fence



Starting with the plunging of the sawing unit automatically into the panel, the machine will cut horizontally or vertically. The machine is supplied with a frequency inverter for variable speed as standard. The sawing unit will remain in hold position at the end of the machine or can be interrupted, when the saw then returns to its starting position. This allows ergonomic cutting of the panels, without the need for the operator to control the unit manually. The automatic mode can be deactivated so that it is possible to cut small work pieces manually.

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